## **Synthesis of Fluorine-Containing Unsymmetrically** Substituted Trehalose Derivatives and their Moisture-**Holding Ability and Affinity for Skin**

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 $\alpha,\alpha$ -Trehalose derivatives are known to have a moisture-holding ability and has already been used as an additive for cosmetics. As a trial to enhance the moisturizing effect of  $\alpha,\alpha$ trehalose without introducing any hydrophillic functional groups, substitution of hydroxyl groups with fluorine atoms and/or introduction of one or two glucopyranosyl residues to  $\alpha.\alpha$ trehalose were performed to give the following oligosaccharides: 1) 6,6'-Difluoro-2-O-αand  $\beta$ -D-glucopyranosyl- $\alpha$ , $\alpha$ -trehaloses were synthesized through the reductive cleavage of 2,2';4,6;4',6'-tri-O-benzylidene- $\alpha,\alpha$ -trehalose giving the 2,3,4,3',4'-penta-O-benzyl derivative, against which selective fluorination at the 6- and 6'-positions with DAST, and then  $\alpha$ - or β-glycosylation. 2) 3-Deoxy-α-D-mannnopyranosyl 3-deoxy-α-D-glucopyranoside was synthesized from 2,2',3-tri-O-tosyl- $\alpha$ , $\alpha$ -trehalose with epoxidation at 2'- and 3'-positions followed by the simultaneous ring-opening and reduction. 3) Tri- and tetrasaccharides including  $\alpha, \alpha$ -trehalose moiety were prepared with the glycosylation of partially benzylated derivatives of 4,6;4',6'-di-O-benzylidene-α,α-trehalose. Remarkable increase in moisture content after being exposed in wet atmosphere was observed for some trisaccharides.